

AN-112 Portable Hone

Hand Feed For Occasional Light-Duty Portable Honing

I.D. Range:

64 mm – 178 mm

2.5" – 7"

AN-112 Portable Hone assembled with Stone Set, 76mm (3") Drive Shank and 305mm (12") Shaft Extension. 102mm (4") stone length. Requires 13mm (1/2") chuck capacity.
Shipping weight: 1,8kg (4 lbs.)



Order 1-5 For Complete AN-112 Portable Hone

Diameter Range 64 mm - 178 mm 2.5" - 7"				1 Basic Hone	2 Master Holder Sets		3 Stone Support	4 Stone Set	5 Shaft Extension
General Purpose Stone Sets		Guideless and Keyway Stone Sets			Single Length	Double Length			
mm	in	mm	in						
64-140	2.5-5.5	64-142	2.5-5.6	AN-112	None	None	None	See tables on page 142 for portable hone stone sets.	For holes longer than 508mm (20") see table below for shaft extensions.
104-160	4.1-6.3	114-165	4.5-6.5	AN-112	AN-345	None	None		
119-178	4.7-7.0	130-183	5.1-7.2	AN-112	AN-355	AN-855	None		

Drive Shanks



mm	in	Part Number
76	3	AN-26A

Shaft Extensions



mm	in	Part Number
305	12	AN-241*
610	24	AN-242
1220	48	AN-244

* Furnished with 76mm (3") Drive Shank and 305mm (12") Shaft Extension. Other shanks or extensions may be selected from the table above to make up any practical length (either drive shank can be used with any combination of extensions).

Accessories

AN-70 Universal Joint

Order an additional Universal Joint when using the AN-112 in a drill press or other rigid stroking device. Use in place of Drive Shank.

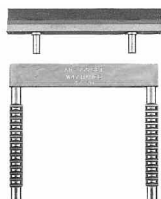
Shipping weight: ,34kg (.75 lb.)



Master Holder Sets

Stone

Stones



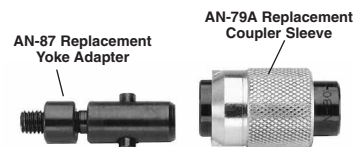
Single Length Master Holder



Double Length Master Holder

Master Holder Sets, listed in the table above, are used with Type W47, WW51, and WY51 Stone Sets. Double Length Master Holders require two stone sets— use when it is necessary to bridge interruptions in the bore. Each Master Holder Set consists of two holders for stones and two holders for guides.

AN-80 Quick Coupler



Provides instant coupling or uncoupling of hone from drive motor.

Shipping weight: ,45kg. (1 lb.)